



401

Universal Hardfacing Electrode

MAGNA 401



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- *Tough ferritic matrix resists both impact and abrasion.*
- *Outwears others electrodes that cost twice as much.*
- *Superb weldability – positively non-cracking.*

TRUST *Ease of Application*
MAGNA *Wide Versatility*
FOR *Outstanding Physical Properties*

MAGNA INDUSTRIAL CO. LIMITED
— Total Quality Maintenance



SPECIAL FEATURES

Magna 401 Universal Hardfacing Electrode can double the life of your equipment.

- **Magna 401** consists of a tough ferritic matrix of super hard silicide and carbide crystals.
- **Magna 401** withstands impact and resists abrasion – outwears other electrodes that cost twice as much.
- **Magna 401** offers superb weldability and is positively non-cracking.

OUTSTANDING PROPERTIES

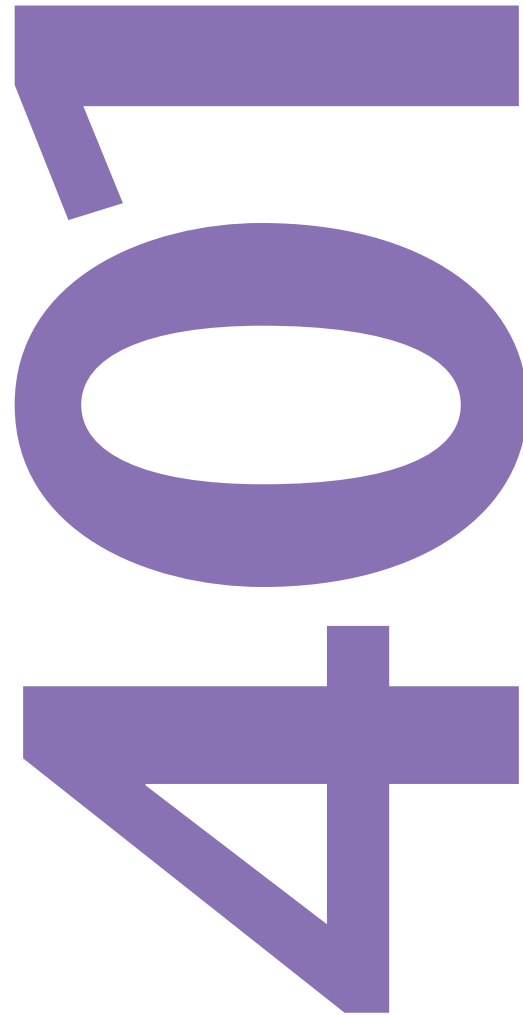
Magna 401 is the universal electrode for hardfacing that:

- Is completely stable at low-current settings and performs well on AC.
- Eliminates unbonded islands and blow-holes.
- Can be deposited pass-over-pass without slag removal.
- Is completely spatter-proof.
- Enables vertical and overhead application.

USE FOR

Magna 401 (for AC & DC) is engineered to protect against both impact and abrasion. **Magna 401** is effective on carbon steels and low-alloy steels as well as most abrasion-resistant steels. Use **Magna 401** on:

- Ditcher Rollers • Tractor Rollers • Tractor Idlers • Elevator • Bucket Lips • Shovel Rollers • Dragline Bucket Pins & Links • Dredge Speed Points • Dredge Driving Tumblers • Cane Brake Drums • Mill Brake Drums • Shovel Idlers • Cable Sheaves • Cable Sheaves Shafts • Shovel Latch Pins & Keepers • Shovel Bottom Heels.



Magna Industrial reserves the right to modify or change this product for purposes of improving its performance characteristics.

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